

UK Model AEP Model

TA-F7: silver panel TA-F7B: black panel



INTEGRATED STEREO AMPLIFIER

SPECIFICATIONS

GENERAL

Power Requirements:

220 V. 50/60 Hz (AEP model) 240 V, 50/60 Hz (UK model)

Power Consumption:

400W (AEP model) 410W (UK model)

Dimensions:

Approx. 430 (w) \times 170 (h) \times 420 (d) mm $17 \text{ (w)} \times 6^{3}/4 \text{ (h)} \times 16^{5}/8 \text{ (d)}$ inches Including projecting parts and controls

Weight:

Approx. 20.3 kg, 44 lb 12 oz (net) Approx. 24.3 kg, 53 lb 9 oz (with shipping

carton)

PREAMPLIFIER SECTION

Harmonic Distortion:

Less than 0.015% at rated output

(AEP model)

Less than 0.015% at 1W (UK model)

IM Distortion: (60Hz:7kHz = 4:1)

Less than 0.015% at rated output (AEP model)

Less than 0.015% at 1W (UK model)

Frequency Response:

PHONO 1, 2 RIAA equalization curve ± 0.2 dB

TUNER AUX 1, 2

5-100,000 Hz ±1 dB

TAPE 1, 2

Tone Controls:

± 10 dB at 30 Hz (TURNO VER BASS

FREQ 150 Hz)

± 10 dB at 60 Hz (TURNO VER

FREQ 300 Hz)

TREBLE ± 10 dB at 20 kHz (TURNOVER FREQ 4 kHz) ± 10 dB at 40 kHz (TURNOVER

FREQ 8 kHz)

Filters:

LOW 12 dB/oct. below 30 Hz

HIGH 12 dB/oct. above 9 kHz

- Continued on next page -

SAFETY-RELATED COMPONENT WARNING!

COMPONENTS IDENTIFIED BY SHADING AND MARK ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.



Inputs:

	Sensitivity	Impedance	Maximum Input Capability (THD 0.015% at 1 kHz)	S/N (weighting network, input level)		
PHONO 1 PHONO 2	2.5 mV (-50 dB)	50 kΩ	250 mV (-10 dB)	75 dB (A, 2.5 mV)		
TUNER AUX 1, 2 TAPE 1, 2	150 mV (-14.5 dB)	50 kΩ		95 dB (A, 150 mV)		

Outputs:

	Output Level	Impedance
REC OUT 1,2	150 mV	10 kΩ
PRE OUTPUT	1 V	1.5 kΩ

POWER AMPLIFIER SECTION

Continuous RMS

Power Output: (rated output) (Less than 0.015% harmonic distortion)

Both channels driven simultaneously At 20–20,000 Hz 70+70W (8 Ω) According to DIN 45500 70 + 70W (8Ω)

Power Bandwidth:

5-40,000 Hz, IHF (8Ω, 0.015 THD)

60 (8Ω, 1 kHz) Damping Factor:

Harmonic Distortion:

Less than 0.015% at rated output Less than 0.015% at 1W output

IM Distortion: (60 Hz: 7 kHz = 4: 1)

Less than 0.015% at rated output Less than 0.015% at 1W output

Frequency Response:

dc-100,000 Hz ± 0 dB (1W)

S/N Ratio:

Greather than 110 dB, short-circuited

input

Residual Noise:

Less than 0.12 mV

Inputs:

POWER INPUT Sensitivity 1V (for rated output) Impedance $100 \, k\Omega$

Outputs:

SPEAKER A, B

Accept speakers of 8Ω or more HEADPHONES

Accepts low- and high-impedance

stereo headphones

 $0 \, dB = 0.775 \, V$

MODEL IDENTIFICATION

- Specification Label -

UK model

SONY®	INTEGRATED MODEL NO. AC 240V ~ SERIAL NO.		MPLIFIER 410W
		MADE	IN JAPAN

SONY®	INTEGRATED MODEL NO. AC 240V ~ SERIAL NO.		
		MAD	E IN JAPAN

AEP model

SONY®	INTEGRATED MODEL NO. A C 220V ~ SERIAL NO.	STEREO A TA-F7 50/60Hz	MPLIFIER 400W
,		MADE	IN JAPAN

SONY®	INTEGRATED MODEL NO. A C 220V ~ SERIAL NO.	STEREO AN TA-F7B 50/60Hz	APLIFIER
	SERIAL NO.	MADE	IN JAPAN

SECTION 1 OUTLINE

1-1. CIRCUIT DESCRIPTION

1-1-1. Equalizing Amplifier

Refer to Fig. 1-1. The input signal from PHONO 1 or PHONO 2 goes to the gate G1 of the dual-FET differential amplifier Q101 and the feedback signal from the output goes to the gate G2. Q101 amplifies these two input signals, and its output signals at the drains D1 and D2 are in reversed phase. Q106 and D101 are the load of the differential amplifier and compose a current-mirror circuit. This current mirror makes the diffential amplifier have more gain and less distortion by re-using the output current in other than the load of the differential amplifier and making it a load current. The output signal appeared in the drain D1 next goes to the base of Q107.

Q107 and Q108 compose a darlington circuit, and this circuit has a proper gain by having a constant-current source Q109. Q102 in the source return of the differential amplifier Q101 is a constant-current source and serves as an infinite impedance against the input signal to the differential amplifier. Transistor Q102 is used instead of a large resistor in this stage, because the dual FET Q101 is drawing a relatively large current from the limitted B+ voltage to improve audio quality.

Q103 and Q104 compose a voltage regulator and the voltage V_0 , namely the base-bias of Q102, is maintained constant to make Q102 stable. The current I_1 which flows through the constant-current source Q102 is expressed as

$$I_1 = \frac{V_0 - V_{BE1}}{R106}$$

where $V_0 = V_{BE2} + V_1$

 V_1 is determined by I_0 which flows through R112 by $V_{BE,2}$

So, I_1 is determined by $V_{BE\,1}$ and $V_{BE\,2}$ and is independent upon B+ and B- voltages, namely I_1 is constant.

Furthermore, this equalizing amplifier is stabilized dc-current-wise by utilizing a dc feedback circuit of Q105 as well as the dependent feedback circuit to produce the RIAA deemphasis curve. Here, Q105 serves as a voltage follower and its dc gain G is determined as

$$G = \frac{R110}{R107} = 30 \, dB$$

The lower-side cutoff frequency is determined by R116 and C107 in the gate circuit of Q105.

The RIAA curve to be used as a record amplifier is produced by the feedback components C105, C106, R108, R109, R120 and C109. And the output

signal is fed back to the gate G2 of Q101, thus making a voltage feedback loop.

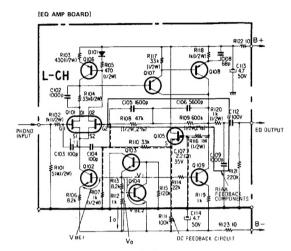


Fig. 1-1.

1-1-2. Power Amplifier

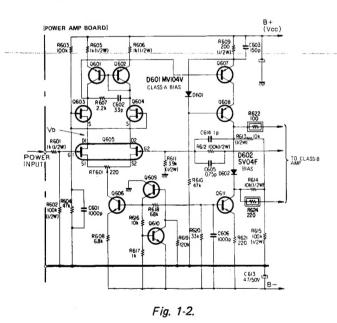
(1) Class-A Amplifier

Refer to Fig. 1-2 and Fig. 1-3. The output signal from the preamplifier section goes to the gate G1 of the dual-FET differential amplifier Q605. The output signal of the class-B amplifier is fed through a feedback route back to the other gate G2 of Q605. These two input signals are amplified in Q605 and mutually reversed-phase output signals are obtained at its drains D1 and D2. Q603, Q604 and Q605 are composing a cascoded differential amplifier, and Q601 and Q602 are its load. Q601 and Q602 also compose a current-mirror circuit and of a push-pull configuration. By utilizing this current-mirror circuit, two outputs are compounded resulting in a high amplification with less distortion.

Due to the high-gain operation of the first stage, Q603 and Q604 lock the drain voltage V_D of Q605 and shift the level, and thus reducing noise component produced by the drain current. The locked drain voltage V_D is expressed as

$$V_D = V_{CC} \times \frac{R604}{R603 + R604} = 15 \text{ V}$$

The output signal at the drain of Q603 next goes to the class-A cascoded amplifier composed of Q607 and Q608 which has a constant-current load Q611. And its output signal is next applied to and voltage amplified by the following class-B amplifier.



These two cascoded amplifiers composed of Q603 to Q605, and of Q607 and Q608 are the combination of the common emitter (or source) and

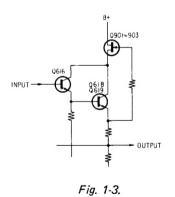
common base (or gate) circuits. In these amplifiers, the mirror effect due to the feedback capacitor from the output side does not present, so they are increasing the transmission capability of high-frequency component. Furthermore, R607 and C602 are connected inbetween the drains of Q603 and Q604 of the first-stage cascoded differential amplifier to make the load impedance low at high frequency, and thus reducing the fluctuation of the amplifier gain.

(B) Class-B Amplifier

Refer to Fig. 1-3. These class-B amplifiers are cascode-type amplifiers utilizing features of the bipolar transistors and V-FETs, and they are improving the signal-transmission characteristics.

Q616 is a class-B driver and emitter follower followed by the final-stage power amplifier. The final-stage power amplifier is a pure-complementary circuit composed of cascode configuration of Q618, Q619 and Q901 to Q903.

When the bipolar transistors and V-FETs are connected in a cascode configuration, V_{CE} of the bipolar transistors Q618 and Q619 becomes the reversed bias of the gate of V-FET and this bias prevents V-FET from damaging, otherwise V-FET may be damaged by a huge current equivalent to I_{DSS}. This reversed bias of V-FET provides a good rejection characteristis against the fluctuation of the power supply voltage. In this configuration, the voltage applied to the bipolar transistor becomes as low as around 15 V and bipolar transistors with a high transition frequency f_T can be combined.



1-1-3. Power Supply

Refer to Fig. 1-4. This regulated power supply provides a power for the class-B amplifier. This voltage regulator uses a constant-current circuit Q706 in the base-bias circuit of the control transistors Q704 and Q705. And this voltage regulator provides a high input impedance, low output impedance and a good regulation against the fluctuation in the input voltage.

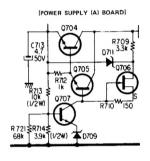
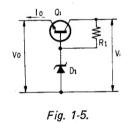


Fig. 1-4.

Fig. 1-5 shows the basic voltage-regulating circuit.



The voltage regulation factor is expressed as

$$\frac{\Delta V_o}{\Delta V_i} = \frac{Rd}{R1 + Rd}$$

where, ΔV_0 = fluctuation of output voltage

 ΔV_i = fluctuation of input voltage

 Rd_1 = active resistance of D1

Accordingly, on a constant Rd_1 , the larger R1 the better a voltage regulation. In the circuit in Fig. 1-4, a good voltage regulation is obtained by utilizing an FET-type constant-current source and a large R1.

The output impedance of the circuit in Fig. 1-5 is expressed as

$$R_{o} = \frac{\Delta V_{o}}{\Delta I_{o}}$$
$$= \frac{Rb + Rd}{1 + h_{FE}}$$

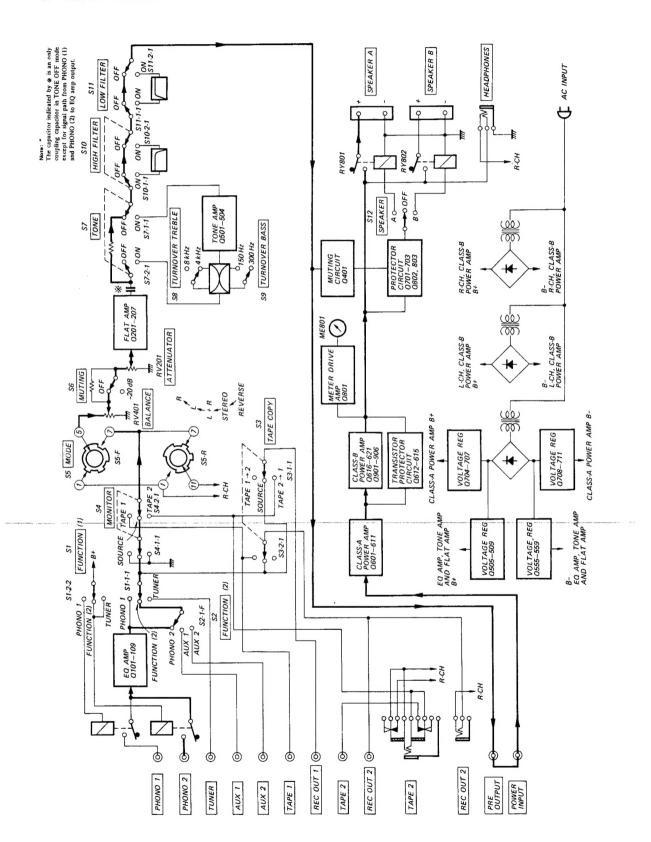
where, Rb = base resistance of Q1

hFE = current amplification factor of Q1

Therefore, a low output impedance is obtainable with a transistor having a large h_{FE} . So in the actual circuit in Fig. 1-4, a darlington configuration is used in the place of Q1 in Fig. 1-5 together with a large resistance R1.

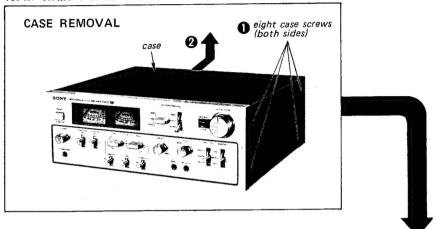
To obtain a good rejection factor against the ripple component, a bootstrap circuit composed of R709 and D711 is used.

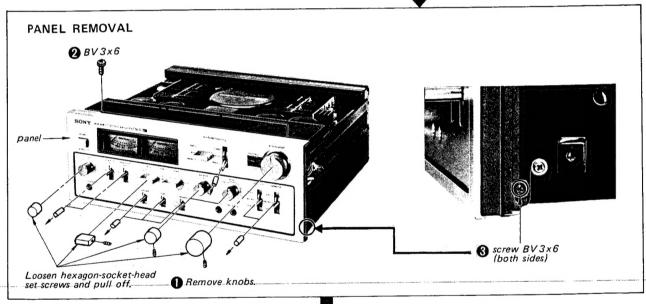
1-2. BLOCK DIAGRAM

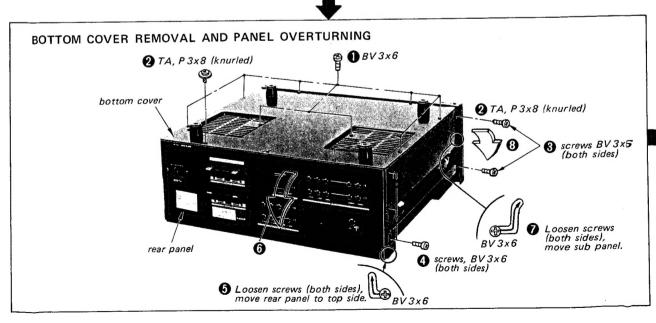


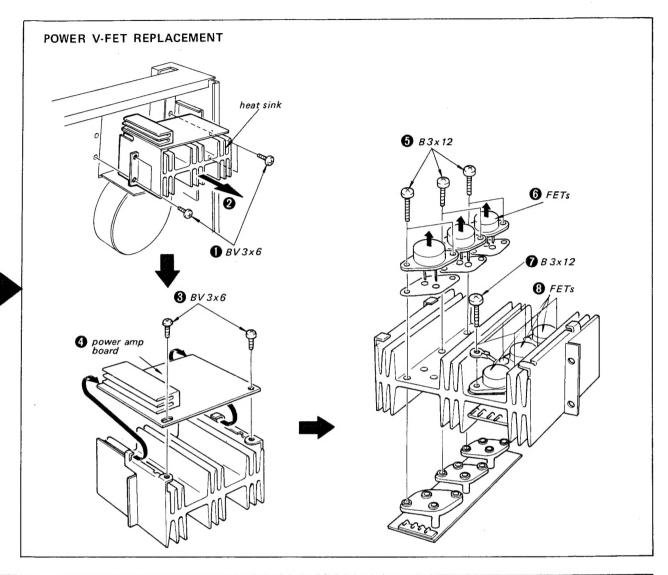
SECTION 2 DISASSEMBLY

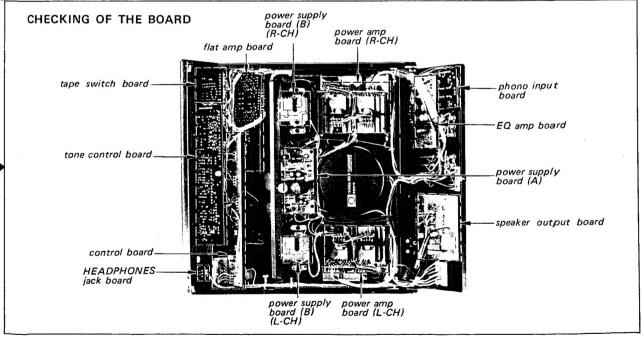
Note: Remove in the numerical order.











SECTION 3 **ADJUSTMENT**

Note: 1. As outlined in the circuit description, this set uses bipolar transistors and V-FETs in cascode circuit to maintain stable biasing. When replacing the three P-channel V-FETs 2SK60 and/or the three N-channel V-FETs 2SJ18 in each channel, use three matched ones which have the same Vp (pinch-off voltage)-rank figure printed on them as shown below. The fluctuation of the Vp rank of the three can be acceptable on one-rank-difference basis.

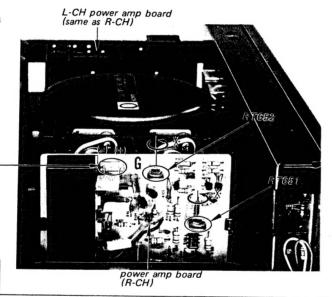


Vp (pinch-off voltage)

- 2. When the power transistors are replaced, be sure to perform the DC BIAS and DC BALANCE adjustments again.
- 3. Perform DC BIAS and DC BALANCE adjustments a few minutes passed after POWER switch turned ON.
- 4. Repeat DC BIAS and DC BALANCE adjustments a few times because they affect each

DC Bias Adjustment

- 1. Connect a VOM to the dc-bias check points.
- 2. With no input signal, adjust RT602 (L-CH) and RT652 (R-CH) for 12 mV reading on VOM.



DC Balance Adjustment

- 1. Connect a dc millivoltmeter to SPEAKER terminals.
- 2. Turn POWER switch ON. Adjust RT601 (L-CH) and RT651 (R-CH) for 0V reading on the millivoltmeter.

Note:

When the controls are turned in the arrowed direction * , voltage reading

Same power-amp circuit boards are used in both L- and R-channels. Component reference numbers printed on the circuit board are different from the circuit and mounting diagrams.

Power Meter Adjustment

Setting: ATTENUATOR control: maximum

HIGH FILTER switch: OFF

LOW FILTER switch: OFF

MONITOR switch: FUNCTION switch:

SOURCE TUNER

VOM (dc V range)

check points

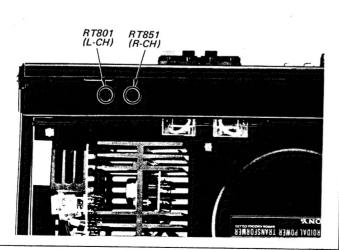
TONE controls: BALANCE control: MUTING switch:

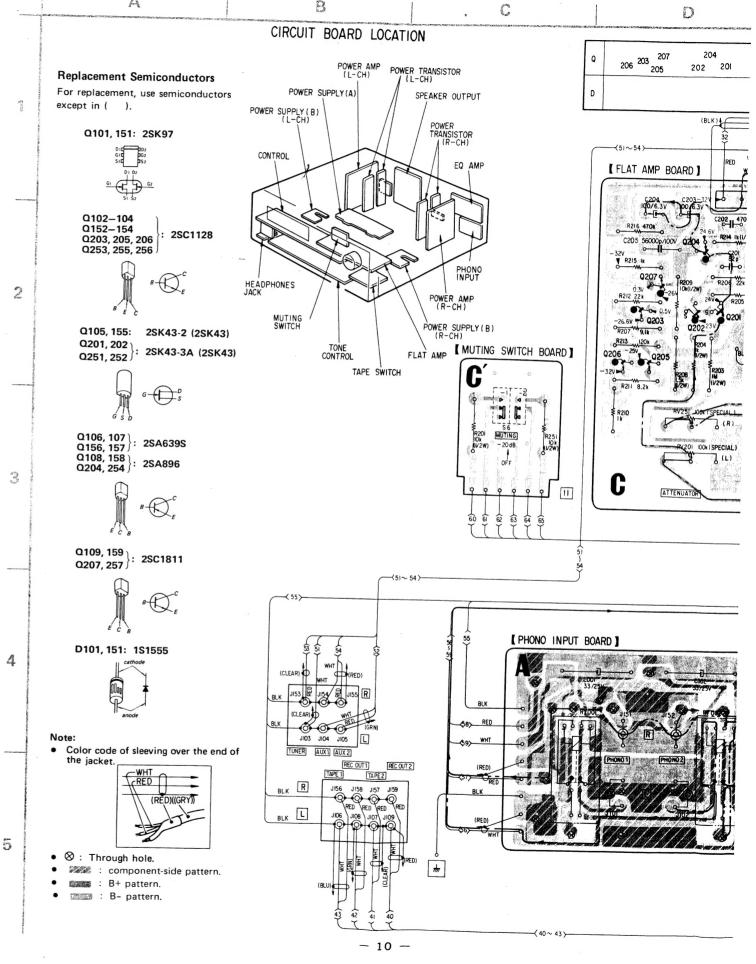
mechanical mid mechanical mid

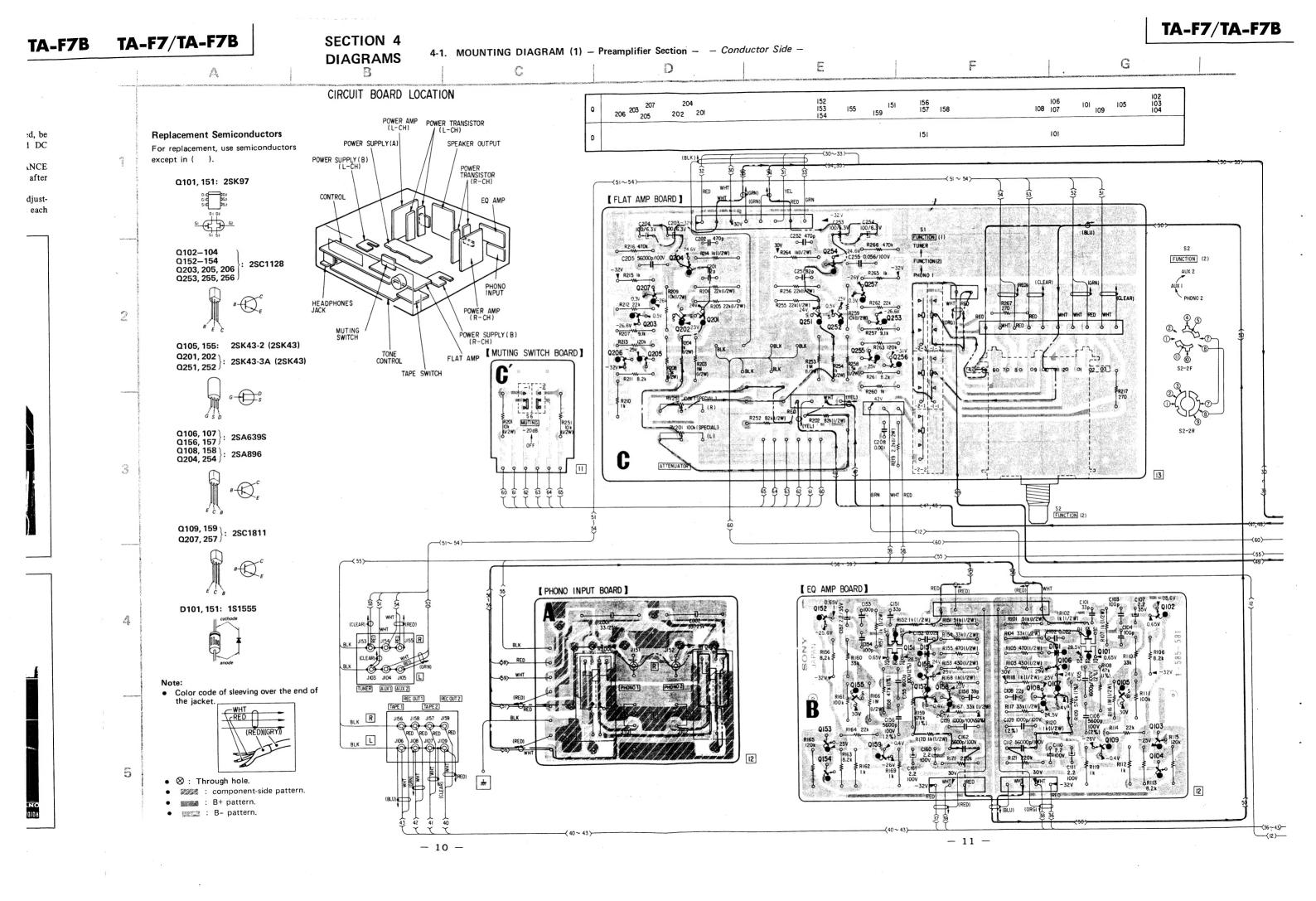
OFF

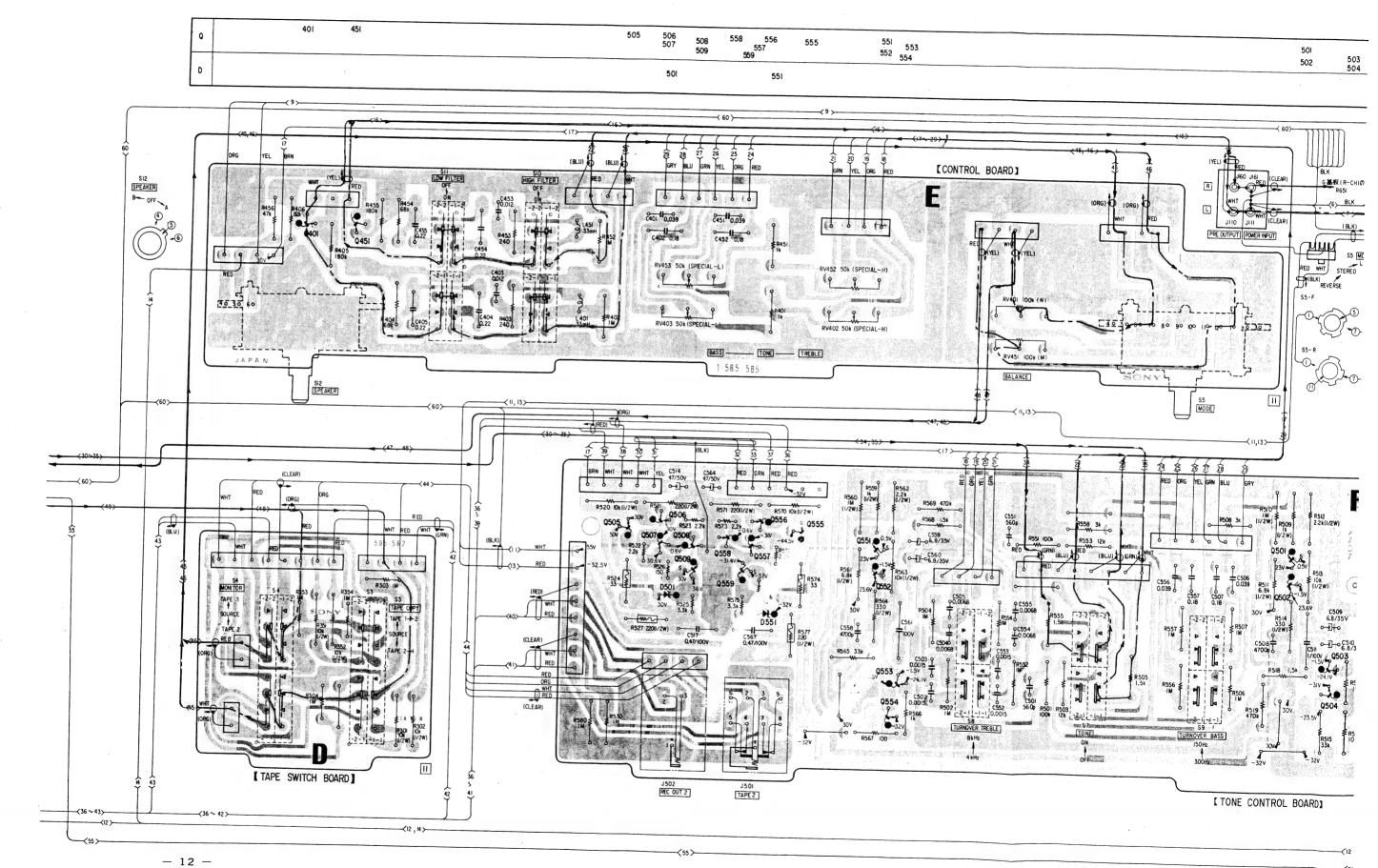
Procedure:

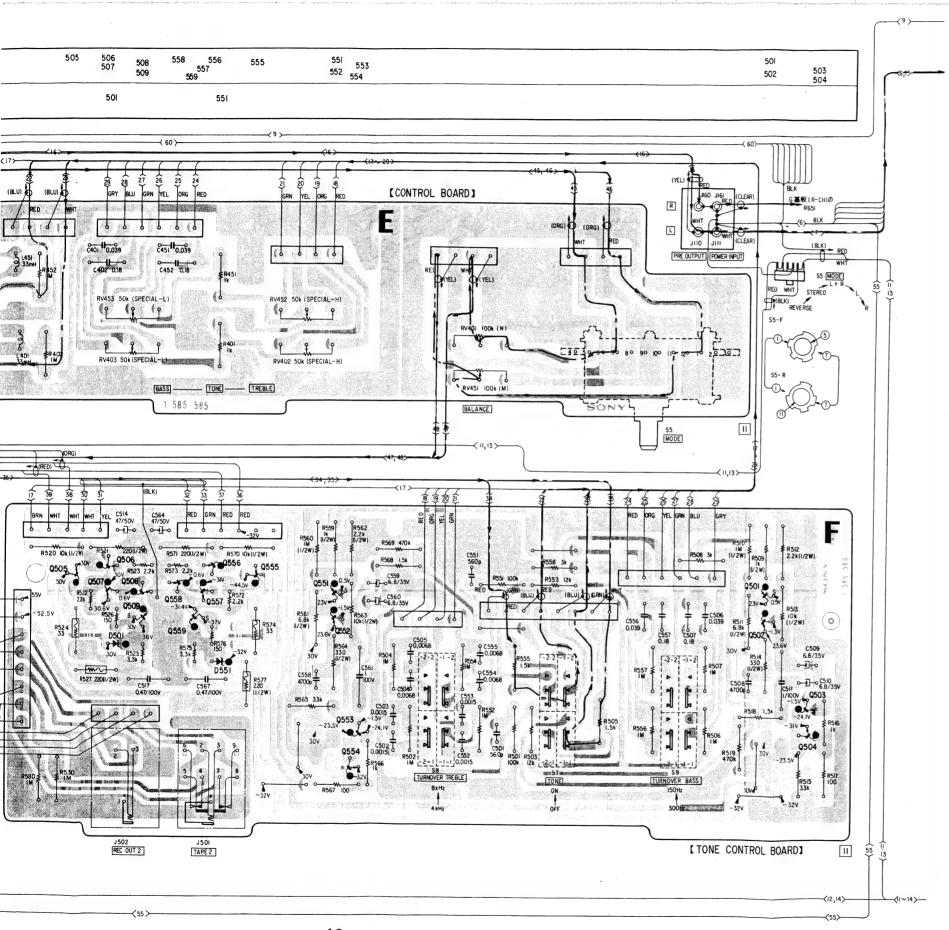
- 1. af osc attenuator $100 \, k\Omega$ 8Ω (10W) SPÈAKER
- 2. Adjust attenuator for 8.9V (10W) reading on
- 3. Adjust RT801 (L-CH) and RT851 (R-CH) so that power meters indicate 10W.











Replacement Semiconductors

For replacement, use semiconductors except in ().

Q401, 451: 2SC1636



Q504, 554: 2SC1128



Q501,551: 2SK43-3A (2SK43)





Q502, 552: 2SA896



Q507, 556, 558: 2SA899



Q503, 553: 2SC1811



Q509, 559: 2SK42-2 (2SK42)



Q506, 508, 557: (2SC945)



Q555: 2SA671



Q506, 508, 557: 2SC634A



D501, 551: EQA01-07

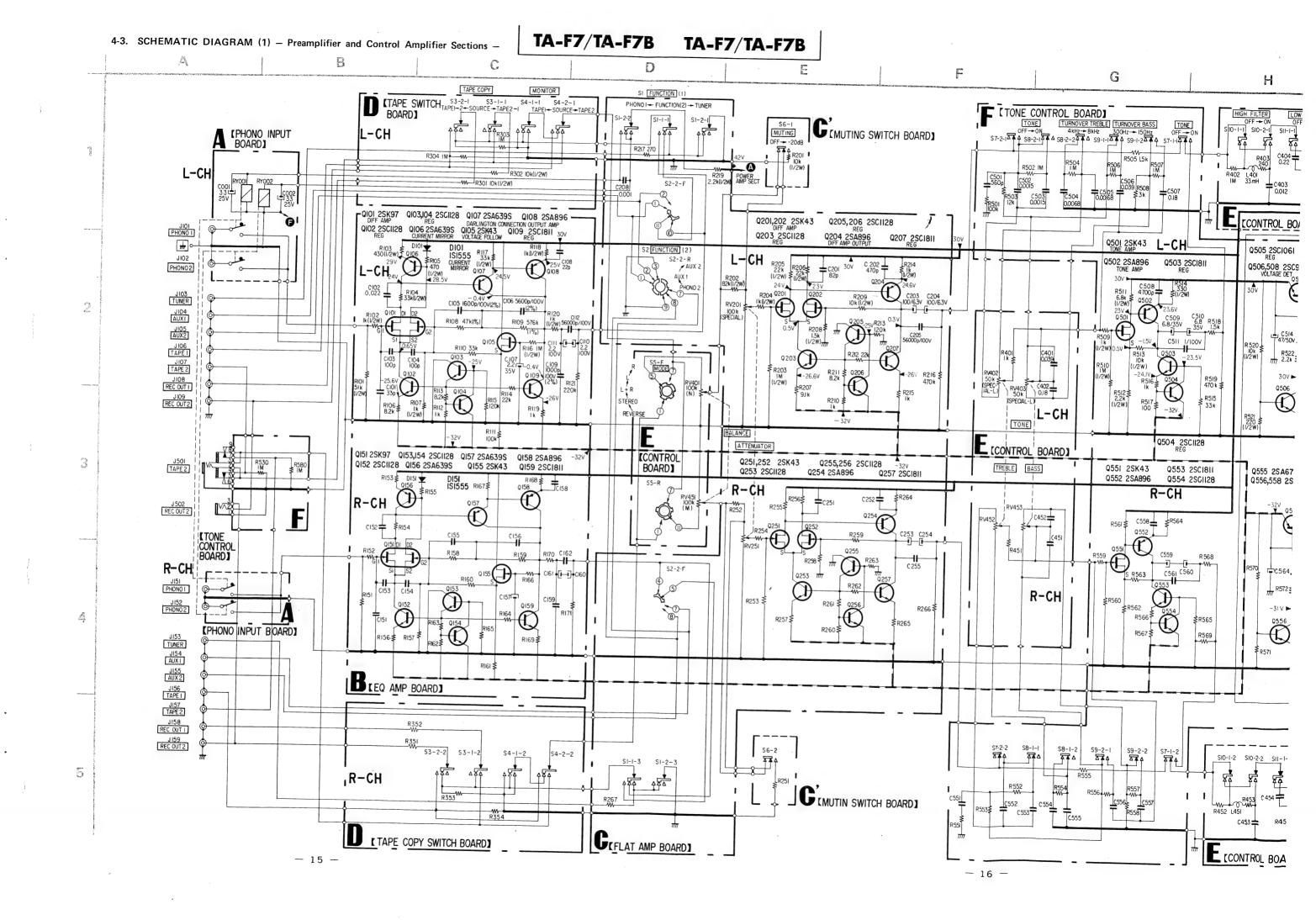


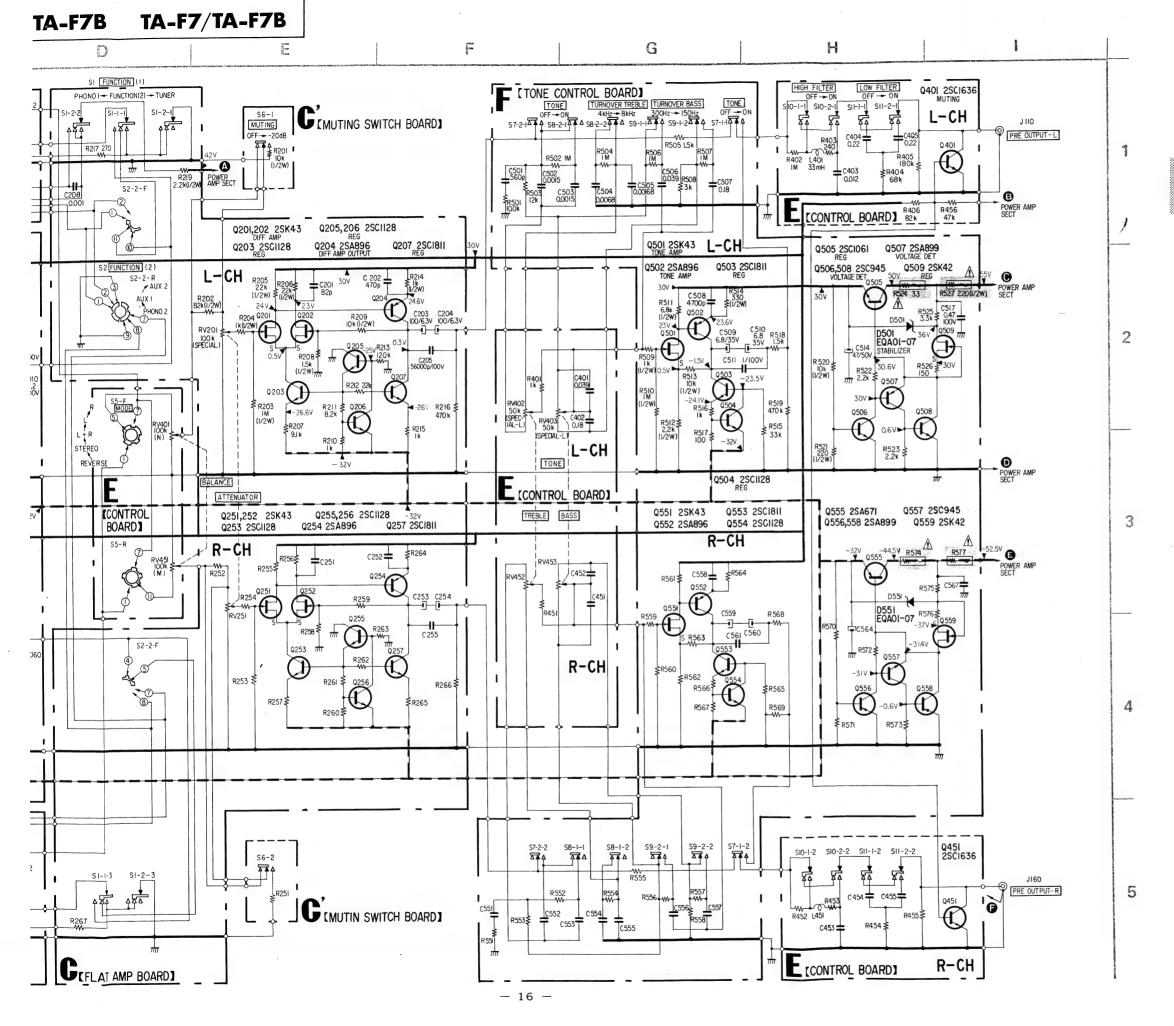
Note:

• Color code of sleeving over the end of the jacket.



: B+ pattern. : B- pattern.





Note: The components identified by shading and \bigwedge mark are critical for safety. Replace only with part number specified.

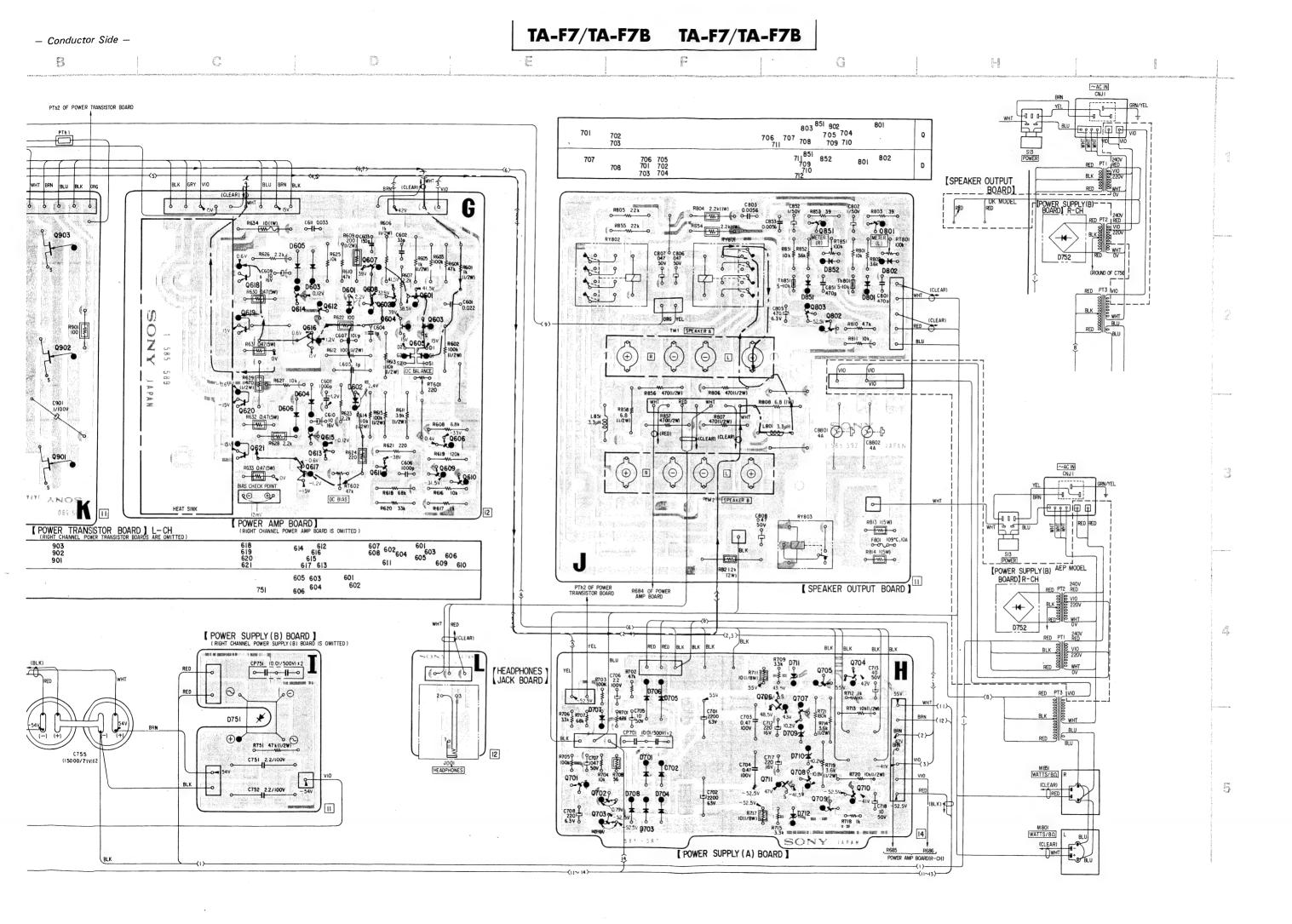
Note:

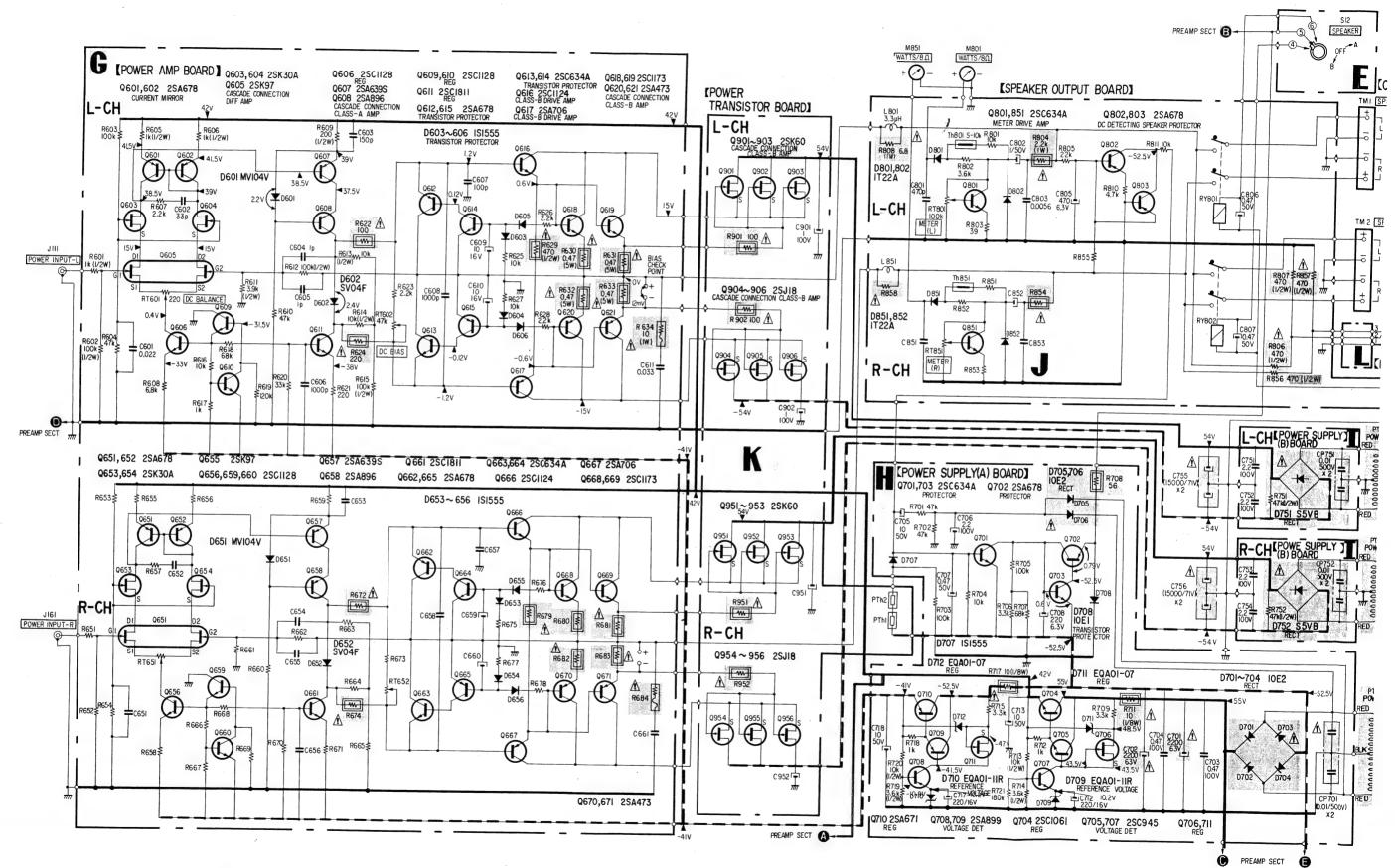
- Components for right channel have same values as for left channel. Reference numbers are coded from.
- All capacitors are in μF unless otherwise noted. pF = μμF 50WV or less are not indicated except for electrolytics.
- All resistors are in ohms, %W unless otherwise noted. $k\Omega=1000\,\Omega,\;M\Omega=1000\,k\Omega$
- fusible resistor.
- 0% indicates component tolerance.
- B+ bus.
- ■ : B- bus.
- panel designation.
- Readings are taken under no signal conditions with a VOM (20 k Ω /V).
- Switch

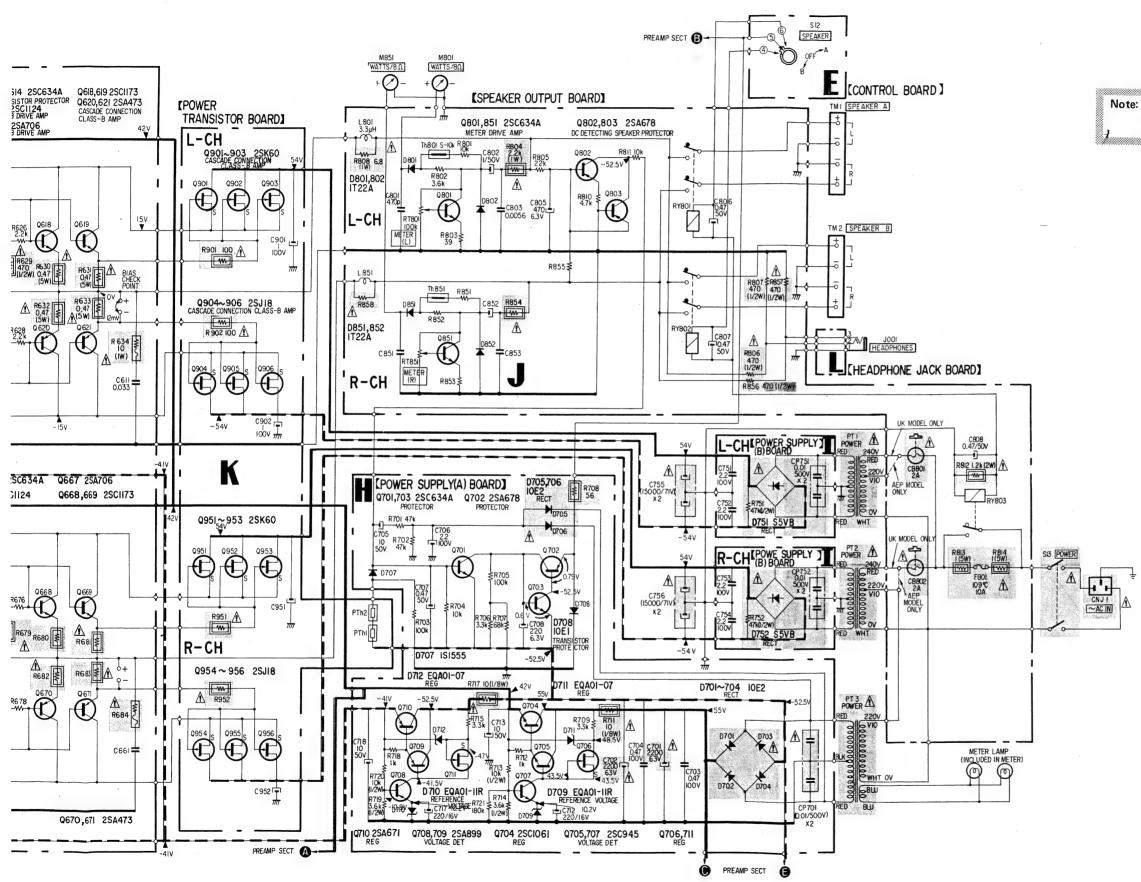
Ref. No.	Switch	Position
S1	FUNCTION (1)	FUNCTION (2)
S2,	FUNCTION (2)	PHONO 2
sa`	TAPE COPY	SOURCE
S4	MONITOR	SOURCE
S5	MODE	REVERSE
S6	MUTING	OFF
S7	TONE	OFF
S8	TURNOVER TREBLE	4 kHz
S9	TURNOVER BASS	300 Hz
S10	HIGH FILTER	OFF
S11	LOW FILTER	OFF

POWER SUPPLY (A

-18-







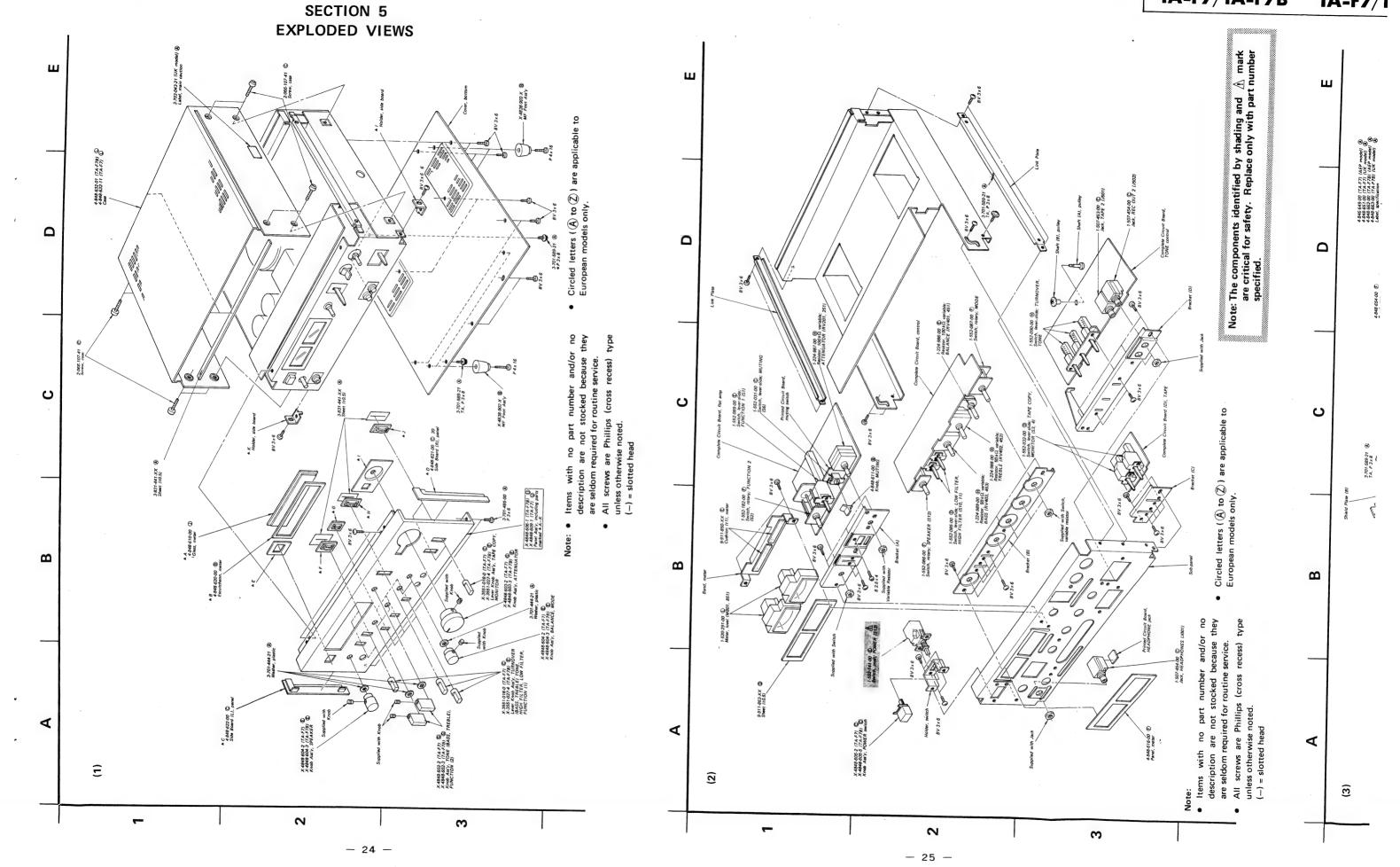
5.

Note: The components identified by shading and $\hat{\Lambda}$ mark are critical for safety. Replace only with part number specified.

Note:

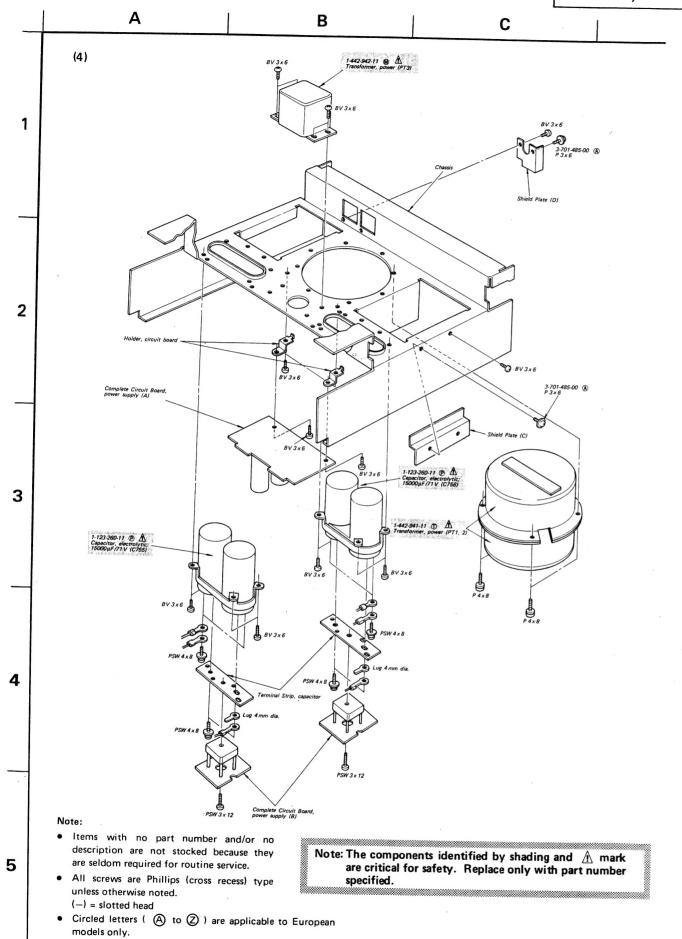
- Components for right channel have same values as for left channel. Reference numbers are coded from.
- All capacitors are in μ F unless otherwise noted. pF = $\mu\mu$ F 50WV or less are not indicated except for electrolytics.
- All resistors are in ohms, $\frac{1}{4}$ W unless otherwise noted. $k\Omega = 1000 \Omega$, $M\Omega = 1000 k\Omega$
- monflammable resistor.
- fusible resistor.
- : B+ bus.
- **B-** bus.
- panel designation.
- : adjustment for repair.
- Readings are taken under no signal conditions with a VOM (20 $k\Omega/V$).
- Switch

Ref. No.	Switch	Position
S12	SPEAKER	OFF
S13	POWER	OFF



(2) $\widehat{\mathfrak{B}}$ 2 က 2 က - 26 -

- 25 -



SECTION 6
ELECTRICAL PARTS LIST

 Circled letters (A to (2)) are applicable to European models only.

		•	models only.		
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
	PRINTED C	IRCUIT BOARD	D 0002 004		
			⇒ Q603,604		B 2SK30A-GR
	1-585-589-12 (E	Power Amp	⇒ Q653,654 ⁷		
		y rower ramp	Q605,655		Ē 2SK97
			Q606,656		© 2SC1128
	SEMICO	NDUCTORS /	Q607,657	. (© 2SA639S
	T		Q608,658	(© 2SA896
	ira	nsistors	Q609,659		2) 2001120
Q101,151	(F)	2017.02	Q610,660'	(© 2SC1128
Q102-104	E	2SK97	Q611,661		2SC1811
Q152-154)	(C)	2SC1128	Q612,662		2SA678
$\Rightarrow Q105,155$					
	(C)	2SK43-2	Q613,663		
Q106,107 Q156,157	©	2SA639S	Q614,664 ⁾	Œ	3) 2SC634A
Q136,13/	•		Q615,665	(2SA678
0100 150			Q616,666		2SC1124
Q108,158	_	2SA896	Q617,667	_	2SA706
Q109,159	©	2SC1811		<u> </u>	25A700
			Q618,668		
Q201,202	(F)	2SK43-3A	Q619,669 ⁾	©	2SC1173
Q251,252'	U	25K45-5A	Q620,670		
Q203,253	©	2SC1128	Q621,671)	©	2SA473
Q204,254	©	2SA896	2021,071		
Q205,206		200111	Q701	<u> </u>	
Q255,256 ⁷	(C)	2SC1128	Q702		2SC634A
Q207,257	©	2SC1811	Q702 Q703		2SA678
					2SC634A
Q401,451	(B)	2SC1636	Q704		2SC1061
			⇒ Q705	. (B)	2SC634A
⇒ Q501,551	(F)	2SK43-3A	→ 070¢		
Q502,552		2SA896	⇒ Q706		2SK42-2
Q503,553	_	2SC1811	Q707		2SC634A
Q504,554	_	2SC1128	Q708,709		2SA 899
Q505		2SC1061	Q710		2SA671
	© -	.501001	⇒ Q711	©	2SK42-2
Q555	(F) 2	SA671	0001.011	-	
⇒ Q506		SC634A	Q801,851		2SC634A
Q556	_	SA899	Q802,803	<u> </u>	2SA678
Q507		SA899			
⇒ Q557	_	SC634A	Q901-903	\bigcirc	2SK60
	(B) 2	UCUJ4A	Q951-953 ⁾	①	23 1 00
⇒ Q508	(D) 2	SC634A	Q904-906		20110
Q558			Q954-956 ⁾	(K)	2SJ18
⇒ Q509,559		SA899			
4007,003	(C) 25	SK42-2		Dio	des
Q601,602	@	14.650	D101,151		
Q651,652 ⁾	(C) 2S	SA678	D101,131	(B)	IS1555

 ^{⇒:} Due to standardization, interchangeable replacements may be substituted for parts specified in the diagrams.

SECTION 6 ELECTRICAL PARTS LIST

Circled letters (A to 2) are applicable to European models only.

		•	moders only.		
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
	PRINTED	CIRCUIT BOARD	⇒ Q603,604		® 2SK30A-GR
		â -	⇒ Q653,654'		
	1-585-589-12 (E Power Amp	Q605,655		© 2SK97
			Q606,656		© 2SC1128
	SEMICO	ONDUCTORS	Q607,657		© 2SA639S
			Q608,658		© 2SA896
	Tr	ansistors	Q609,659		
			Q610,660 ⁾		© 2SC1128
Q101,151	(E) 2SK97	Q611,661		© 2SC1811
Q102-104	(© 2SC1128	Q612,662		© 2SA678
Q152-154		2501126			
⇒ Q105,155		2SK43-2	Q613,663		(D) 25CC244
Q106,107	(2SA639S	Q614,664 ⁷		B 2SC634A
Q156,157	•	23A0393	Q615,665		© 2SA678
			Q616,666		© 2SC1124
Q108,158		2SA896	Q617,667		D 2SA706
Q109,159		2SC1811			
			Q618,668		© 2SC1173
Q201,202		2SK43-3A	Q619,669 [']		© 25C1175
Q251,252			Q620,670		© 2SA473
Q203,253		2SC1128	Q621,671		(b) 23A473
Q204,254	(2SA896			
Q205,206	(2SC1128	Q701		B 2SC634A
Q255,256 [']			Q702		© 2SA678
Q207,257	((2SC1811	Q703		B 2SC634A
			Q704		D 2SC1061
Q401,451	Œ	3) 2SC1636	⇒ Q705		B 2SC634A
\Rightarrow Q501,551	. (F	2SK43-3A	⇒ Q706		© 2SK42-2
Q502,552		2SA896	Q707		B 2SC634A
Q503,553	. (2SC1811	Q708,709		© 2SA899
Q504,554	(2SC1128	Q710		© 2SA671
Q505		2SC1061	⇒ Q711		© 2SK42-2
Q555	Œ	2SA671	Q801,851		B 2SC634A
⇒ Q506	Ē	3) 2SC634A	Q802,803		© 2SA678
Q556	(0	2SA899			
Q507		2SA899	Q901-903		0
⇒ Q557	Œ	3) 2SC634A	Q951-953 ⁾		① 2SK60
			Q904-906		(A) 20110
⇒ Q508	Œ	3) 2SC634A	Q954-956)		
Q558	(2SA899			
⇒ Q509,559	0	2) 2SK42-2			Diodes
0601 602			Diai isi		® 191555
Q601,602 Q651,652)	(2SA678	D101,151		B 1S1555
Q031,032					

- 28 -

Ref. No.	Part No.	Description				
⇒ D501,551		B EQB01-07				
⇒ D601,651		© KB462S				
D602,652		© SV04S				
D603-606		® 181555				
D653-656'		(J) 151555 J				
D701-706	∆ ′	B 10E2				
D707	and the Committee of th	B 181555				
⇒ D708		B 10E2				
⇒ D709,710		® EQB01-11Z				
⇒ D711,712		B EQB01-07				
D751,752	≜ (1)	© S5VB20				
D801,851 D802,852)		® 1T22M				
	тн	ERMISTORS				
Th801,851	1-800-202-XX	A Thermistor, S-10K				
PTh1,2	1-800-427-00	(B) Thermistor				
		COILS				
L401,451	1-407-879-00	B 33 mH, microinductor				
L801,851	1-420-879-00	B Coil				
	TRA	NSFORMERS				
PT1,2 ↑	1-442-941-11	① Power				
PT3	1-442-942-11	M Power				
13	MA CANA					
	CAPACITORS					
A1	l capacitors are	in μF and ceramic unless				
, oti	herwise noted.					
		not indicated except for				
ele	ectrolytics. pF =	μμF, elect = electrolytic				
C001 003	1 110 217 11	© 22 25V -14				
C001,002 C101,151	1-119-216-11	B 33 25V elect				
C101,131	1-102-963-11	(A) 33 p				

^{⇒:} Due to standardization, interchangeable replacements may be substituted for parts specified in the diagrams.

	Ref. No.	Part No.	Description		
-	C102,152	1-101-005-11	(A) 0.022		
	C103,153	1 102 072 11	100		
	C104,154	1-102-973-11	A 100p		
	C105,155	1-130-131-11	B 1600p	$100\mathrm{V}$	polyethylene
	C106,156	1-130-132-11	B 5600p	100 V	polyethylene
	C107,157	1-131-217-11	B 2.2	35 V	tantalum
	C108,158	1-102-959-11	A 22p		
	C109,159	1-130-122-11	B 1000p	$100\mathrm{V}$	polyethylene
	C110,160	1-123-250-11	® 22	10037	alaat
	C111,161	1-123-250-11	B 2.2	100V	elect
	C112,162	1-130-133-11	B 56000p	100 V	polyethylene
	C201,251	1-102-971-11	A 82p		
	C202,252	1-102-824-11	A 470p		. 🙃
	C203,253	1-131-295-11	© 100	6.3 V	tantalum
	C204,254)	1-131-293-11	() 100	0.3 V	tantalum
	C205,255	1-130-133-11	B 56000p	100 V	polyethylene
	C208	1-108-227-12	A 0.001		mylar
	C401,451	1-108-360-12	A 0.039		mylar
	C402,452	1-108-364-12	® 0.18		mylar
	C403,453	1-108-581-12	® 0.012		mylar
	C404,454	1-108-254-12	® 0.22		mylar
	C405,455	1 100 20 . 12	0 3.22		,
			0		
	C501,551	1-102-115-11	A 560p		
	C502,552	1-108-228-12	(A) 0.0015		mylar
	C503,553				
	C504,554	1-108-237-12	(A) 0.0068		mylar
	C505,555)				
	C506 556	1-108-360-12	(A) 0.039		mylar
	C506,556	1-108-364-12	_		III y I at
	C507,557 C508,558	1-108-304-12	B 0.18A 4700p		
	C509,559		(A) 4700p		
	C510,560)	1-131-239-11	B 6.8	35 V	tantalum
	C310,300				
	C511,561	1-130-083-11	© 1	100V	polye thylene
	C514,564	1-121-411-11	B 47	50 V	elect
	C517,567	1-130-086-11	B 0.47	100V	polye thylene
	2011,001	1 100 000 11	9		F , , ,
	C601,651	1-101-005-11	(A) 0.022		
	C602,652	1-102-963-11	(A) 33 p		
	C603,653	1-101-361-11	A 150p		
	C604,654				
	C605,655)	1-102-934-11	A 1p		
	,				

Note: The components identified by shading and \bigwedge mark are critical for safety. Replace only with part number specified.

 $[\]bullet \ \Rightarrow : \ \mathsf{Due} \ \mathsf{to} \ \mathsf{standardization}, \ \mathsf{interchangeable} \ \mathsf{replacements} \ \mathsf{may} \ \mathsf{be} \ \mathsf{substituted} \ \mathsf{for} \ \mathsf{parts} \ \mathsf{specified} \ \mathsf{in} \ \mathsf{the} \ \mathsf{diagrams}.$

Ref. No.	Part No.		Descrip	otion	4	Ref. No.	Part No.			Descr	iption
C606,656 C607,657	1-101-001-11 1-102-973-11	A 1000A 100p	р		1	R120,170	1-244-873-	11 (Â) 1 k	1/2 \	W
C608,658	1-101-001-11	A 1000)		١,	R202,252	1 244 010 :		D		
C609,659	1 121 (51 11				f	R202,232		1	A) 2 k	1/2 \	
C610,660	1-121-651-11	A 10	16 V	elect	1	204,254			A) 1 M	½ V	
C611,661	1-108-244-12	(A) 0.033		mylar	- 1	205,255		1 (A) 1 k	½ V	V
i de est	A				- 1	206,256	1 244 005 1	1 (4) 22 k	½ V	V
	1-123-261-11	E 2200	63 V	elect							
C703,704	1-130-086-11	® 0.47	100 V	polyethylene	R	208,258	1-244-877-1	1 (1.5 k	½ Ŵ	7
C705 C706	1-123-183-11	A) 10	50 V	elect	R	209,259	1-244-897-1		0 10 k	½ W	
C706 C707	1-123-250-11	B 2.2	100 V	elect	R	214,264	1-244-873-1	1) 1 k	½ W	
C707	1-121-726-11	(A) 0.47	50 V	elect	R	219	1-244-881-1	1 (2.2 k		
C708	1-121-419-11	B 220	6.3 V	elect							
C712,717	1-121-421-11	B 220	16 V.	elect		301,351	1-244-897-11	(A	0 10 k	½ W	
C713,718	1-121-738-11	B 10	50 V	elect	R	302,352 ⁾			, 10 K	/2 11	
C751-754	1-130-084-11	D 2.2	100 V	polyethylene	D	500 550	1 244 055 44				
C755,756 Z	1-123-260-11	P 15000	71 V	elect	1	509,559	1-244-873-11	\sim) 1 k	½ W	
		•	. 477			510,560	1-244-945-11	_) 1 M	½ W	
C801,851	1-102-824-11	A 470p			1	12,562	1-244-893-11	_	6.8 k	½ W	
C802,852	1-121-391-11	A 1	50 V	elect		13,563	1-244-881-11	\sim	2.2 k	½ W	
C803,853	1-108-355-12	A 0.0056		mylar	1	13,303	1-244-897-11	A	10 k	½ W	
C805	1-121-424-11	B 470	6.3 V	elect	R.5	14,564	1-244-861-11	(A)	330	1/37/	
C806-808	1-121-726-11	A 0.47	50 V	elect	1	20,570	1-244-897-11		10 k	½W	
					1	21,571	1-244-856-11		200	½ W ½ W	
C901,951	1-119-372-11	1	100V	elect	1 .		1-212-869-11		33	1/4 W	fusible
C902,952			100 V	elect	R5	27,577 [1-212-990-11		220	½W	fusible
	_				1	01,651	1-244-873-11		1 k:	½ W	
	R	ESISTORS				02,652	1-244-921-11	(A)	100 k	½ W	
A1	l resistors are in	ohme Com	man 1/ W	(05,655 06,656	1-244-873-11	A	1 k	½ W	
res	sistors are omitted	d.	non ¼ w	carbon		1,661	1-244-887-11		3.9 k	1/337	
Ch	neck schematic di	agram for va	lues.			-,001	1277 007-11	A	3.9 K	½W	
D101161					R61	2,662	1-244-921-11	(A)	100 k	½ W	
R101,151		A 51 k	½ W			3,663	1 244 907 11				
R102,152 R103,153		A) 1 k	½ W			4,664	1-244-897-11	(A)	10 k	⅓W	
R103,133		A 430	½ W			5,665	1-244-921-11	A	100 k	¹∕₂ W	
R105,155		A 33 k	½W		R62	2,672 🖍	1-211-522-11	A	100	1/4 W	
11100,100	1-244-803-11	A 470	⅓W		f>= 30	3 11 🖝					
R107,157	1-244-873-11	A) 1 k	14 W				1-211-530-11	(A)		1/4 W	
R108,158		B) 47 k	½W ¼W 1	netal oxide			1-211-630-11	(A)	470	½W	
R109,159		B) 576 k		netal oxide	R63	0-633	1-217-158-11	(A)	0.47		metal oxide
•		A) 1 M	½W	notal Unite				M. Je			
_	`	A) 33 k	½W		K03	+,084 /!\	1-217-481-11	B	10	1 W	fusible
		A) 1 k	½W		R70	3 Δ	1-211-516-11	A		17	
					1	<u>/I</u> \	1-211-310-11	(A) 5	0	14 W	Line (14)

Note: Circled letters ($\widehat{\mathbb{A}}$ to $\widehat{\mathbb{Z}}$) are applicable to European models only.

Note: The components identified by shading and / mark
are critical for safety. Replace only with part number
 specified.

Ref. No.	Part No.	De	escription
i :			
	7 1-211-409-11		1/8 W
R713,72		9 20	½ W
R714,71		0.01	½ W
R/51,75	2 1-244-913-11	(A) 47 k	½W
R804,854 R806,856	1-213-147-11	A 2.2 k	1W metal oxide
R807,857	(2) <u>1</u> 1-244-865-11	A 470	½₩
R808,858	₹ 1-212-370-11	(A) 6.8	1 W
R812	₫1-206-666-11		2W metal oxide
R813,814	<u></u> 1-217-160-11	(A) 1	5W metal oxide
R901,951 R902,952) ∆ 1-211-522-11	(A) 100	¼₩
RT601,65	1 1-224-487-00	(B) 220	adjustable
RT602,65	2 1-224-661-00	B 47 k	adjustable
RT801,85	1 1-224-492-00	® 100 k	adjustable
RV201,25	1 2-224-987-00	⊕ 100 k, varia	able; ATTENUATOR
RV401,451	1 1-224-986-00	(F) 100 k varie	able; BALANCE
RV402,452		H 50 k, variab	
RV403,453		H 51 k, variab	
	s	SWITCHES	
C1			
S1 S2			FUNCTION (1)
S3,4	1-552-182-00	(F) Rotary Slid	e, FUNCTION (2)
33,4	1-552-032-00	D Lever Slide, MONITOR	TAPE COPY,
S5	1-552-087-00	F Rotary, MO	DE
S6		© Lever Slide,	
S7-9		H Lever Slide,	TURNOVER (BASS,
\$10,11	1-552-085-00 (TREBLE)/To	LOW FILTER,
S12	1-552-086-00 (HIGH FILTI	
1	the state of the s	F) Rotary, SPE. E) Pushbutton,	
The state of the G	7-30211100 (L' I usiloution,	POWER
		JACKS	
J001	1-507-454-00 (C HEADPHON	ES
J101,151 J102,152	1-507-416-XX ((
J103-105 J153-155	1-507-430-XX ([0 6p, TUNER,	AUX 1, AUX 2

Note: The components ider are critical for safety.	ntified by shading and 🐧 mark Replace only with part number
specified.	was part number

	Ref. No.	Part No.	Description	
	J106-109 J156-159	1-507-429-3	XX © 8p, TAPE 1, TAPE REC OUT 1, REC O	2 DU1
	J110,160 J111,161	1-507-470-0		
	J501 J502	1-507-453-0 1-507-454-0		
	CNJ	⚠ 1-509-546-00	D 3p, socket; AC IN	
		м	ISCELLANEOUS	
	CB801,802	A1-532-531-11	© Circuit Breaker, 2A	
	CP701	Δ	Circuit bleaker, 2A	
	CP751,752	//\ 1-102-355-11	B Encapsulated Compo	nen
	F801	1 -532-496-11	© Fuse 10A	
	M801,851	1-520-291-00	(L) Meter, level	
	RY001,002	1-515-277-00	F Relay	
	RY801 802		<u> </u>	
	1001,002	(1-515-257-00 1-515-293-00	(H) Relay (TA-F7B)	
	RY803	1-515-278-00	F Relay	
	TM1,2	1-535-182-00	© Terminal Strip, 4p; SPEAKER A, B	
		1-506-370-00	(R) Plug	
		1-525-186-00	_	
		1-536-430-12	B Terminal Strip	
	ACCES	SORIES & PAG	CKING MATERIALS	
	Part No	<u>.</u>	Description	
	1-506-113	-00 (R) S1	hort Plug	
	1-534-819	_	ord, power (UK model)	
	3-701-020	-00 (A) Ba	ag, SS check sheet	
	3-701-622-		ag, plastic (UK model)	
	3-770-394.	11 (K) M	anual, instruction	
	4-848-648-	00 . B Ba	g, protection	
	4-848-659-	00 Ĥ Ca	uton (TA-F7)	
	4-848-664-	00 🛞 Ca	rton (TA-F7B)	
	4-848-660-	00 D Fr	ame	
	4-848-661-		shion, lower	
	4-848-658-		shion, upper	
1				

Ref. No.	Part No.	Description	Ref. No.
R711,717	▲ 1-211-409-11	A 10 1/8W	J106-109
R713,720	1-244-897-11	A 10 k ½W	J156-159) 1-5
R714,719	1-244-886-11	(A) 3.6 k ½W	J110.160
R751,752	<u></u>	(A) 47 k ½W	J111,161 1-5
R804,854	∱ 1-213-147-11	A 2.2 k 1W metal oxide	J501 1-50
R806,856	▲ 1-244-865-11	(A) 470 ½W	J502 1-50
	∆ 1-212-370-11	(A) 6.8 1W	CNJ Λ 1-50
	1-206-666-11	A 1.2 k 2W metal oxide	CM1 \(\overline{1}{1}\overline{1}{1-2}\overline{1}{2}
and the second of the second o	<u>M</u> 1-217-160-11	A 1 5W metal oxide	
R901,951 R902,952)	▲ 1-211-522-11	(A) 100 ¼W	CB801,802 <u>1</u> 1-53 CP701 CP751,752 <u>1</u> 1-10
RT601,651	1-224-487-00	B 220 adjustable	C1 751,752
RT602,652		B 47 k adjustable	F801 1-53
RT801,851		B 100 k adjustable	M801,851 1-52
RV201,251	2-224-987-00	① 100 k, variable; ATTENUATOR	RY001,002 1-51
RV401,451	1-224-986-00	(E) 100 k, variable; BALANCE	RY801,802 (1-51
RV402,452		(H) 50 k, variable; TREBLE	RY803 1-51
RV403,453		(H) 51 k, variable; BASS	K1605 1-51
,		(f) of the variable, Bride	TM1,2 1-53
		SWITCHES	
S1	1-552-089-00	E Lever Slide, FUNCTION (1)	1-50
S2	1-552-182-00	F Rotary Slide, FUNCTION (2)	1-52
\$3,4	1-552-032-00	D Lever Slide, TAPE COPY, MONITOR	1-53
S5	1-552-087-00	© Rotary, MODE	
S6	1-552-031-00	© Lever Slide, MUTING	ACCESSOR
S7-9	1-552-090-00	(H) Lever Slide, TURNOVER (BASS, TREBLE)/TONE	Part No.
\$10,11	1-552-085-00	D Lever Slide, LOW FILTER,	1-506-113-00
S12	1-552-086-00	HIGH FILTER	1-534-819-12
and the second	1-552-141-00	F Rotary, SPEAKER E Pushbutton, POWER	2 701 020 00
313	11-332-141-00	E rusibutton, POWER	3-701-020-00
			3-701-622-00
		JACKS	3-770-394-11
J001	1-507-454-00	© HEADPHONES	4-848-648-00
J101,151 J102,152	1-507-416-XX	© 4p, PHONO 1, PHONO 2	4-848-659-00 4-848-664-00
J103-105 J153-155	1-507-430-XX	① 6p, TUNER, AUX 1, AUX 2	4-848-661-00 4-848-661-00
			1 1

Note: The components identified by shading and A mark are critical for safety. Replace only with part number specified.

Ref. No.	Part No	<u>-</u>	Description	
J106-109 J156-159)	1-507-429	-XX	© 8p, TAPE 1, TAPE 2 REC OUT 1, REC OUT 2	2
J110,160 J111,161	1-507-470	-00	© 4p, PRE/POWER	
J501 J502			© TAPE 2 © REC OUT 2	
CNJ /			D 3p, socket; AC IN	
			CELLANEOUS	
CB801.802/	A1-532-531-	11	© Circuit Breaker, 2A	
CP751,752	∆1-102-355-	11	B Encapsulated Component	
F801	1-532-496-	11	© Fuse 10A	
M801,851	1-520-291-	00	(L) Meter, level	
RY001,002	1-515-277-	00	F Relay	
DV001 002	1-515-257-	00	(H) Relay (TA-F7)	
RY801,802	(1-515-293-	00	(H) Relay (TA-F7B)	
RY803	1-515-278-	00	F Relay	
TM1,2	1-535-182-0	00	© Terminal Strip, 4p; SPEAKER A, B	
	1-506-370-0	00	B Plug	
	1-525-186-0	00	_	
	1-536-430-1	2	<u> </u>	
ACCES	SORIES &	PAC	KING MATERIALS	
Part No	<u>).</u>		Description	
1-506-113	-00 (B) Sh	nort Plug	
1-534-819	-12 ©) Co	ord, power (UK model)	
3-701-020	-00 (A	Ba	ng, SS check sheet	
3-701-622	-00 (A	Ba	ng, plastic (UK model)	
3-770-394	-11 (K) Ma	anual, instruction	
4-848-648	-00 . B	Ва	g, protection	
4-848-659	-00 Ĥ	Ca	rton (TA-F7)	
4-848-664	-00 (H	Ca	uton (TA-F7B)	
4-848-660	-00 D	Fr	ame	
4 040 661	00	_		

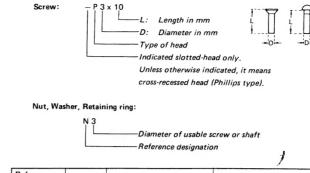
© Cushion, lower

© Cushion, upper

4-848-658-00

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HARDWARE NOMENCLATURE



Reference Designation	Shape	Description	Remarks
		SCREWS	
Р	₽	pan-head screw	binding-head (B) screw for replacement
PWH	₽	pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP	85-	pan-head screw with spring washer	binding-head (B) screw and spring washer for replace- ment
PSW PSPW	(M)	pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R	₽	round-head screw	binding-head (B) screw for replacement
K	Þ	flat-countersunk-head screw	
RK	₽	oval-countersunk-head screw	
В	- (⊨>	binding-head screw	
T	₽	truss-head screw	binding-head (B) screw for replacement
F	Ð	flat-fillister-head screw	
RF	€⊒•	fillister-head screw]
BV	(D	braizer-head screw	

Reference Designation	Shape	Description	Remarks					
	1	SELF-TAPPING SCRE	WS					
TA		self-tapping screw	ex: TA, P 3 x 10					
PTP	===	pan-head self-tapping screw	binding-head self- tapping (TA, B) screw for replacement					
PTPWH	\bar{\bar{\bar{\bar{\bar{\bar{\bar{	pan-head self-tapping screw with washer face	binding-head self tapping (TA, B) screw and flat washer for replacement					
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement					
		SET SCREWS						
SC	=	set screw						
SC	©	hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket					
		NUT						
N		nut						
		WASHERS						
W	0	flat washer						
SW	⊕ ∯	spring washer						
LW		internal-tooth lock washer	ex: LW3, internal					
LW	٥	external-tooth lock washer	ex: LW3, external					
		RETAINING RINGS						
E	6	retaining ring						
G	8	grip-type retaining ring	1					

1/4 WATT CARBON RESISTORS (A)

Note: Circled letter (A) is appricable to European model only.

Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.
1.0	1-244-601-11	10	1-244-625-11	100	1-244-649-11	1.0k	1-244-673-11	10 k	1-244-697-11	100 k	1-244-721-11	1.0M	1-244-745-1
1.1	1-244-602-11	11	1-244-626-11	110	1-244-650-11	1.1k	1-244-674-11	11 k	1-244-698-11	110 k	1-244-722-11	1.1M	1-244-746-11
1.2	1-244-603-11	12	1-244-627-11	120	1-244-651-11	1.2k	1-244-675-11	12 k	1-244-699-11	120 k	1-244-723-11	1.2M	1-244-747-11
1.3	1-244-604-11	13	1-244-628-11	130	1-244-652-11	1.3k	1-244-676-11	13 k	1-244-700-11	130 k	1-244-724-11	1.3M	1-244-748-11
1.5	1-244-605-11	15	1-244-629-11	150	1-244-653-11	1.5k	1-244-677-11	15 k	1-244-701-11	150 k	1-244-725-11	1.5M	1-244-749-11
1.6	1-244-606-11	16	1-244-630-11	160	1-244-654-11	1.6k	1-244-678-11	16 k	1-244-702-11	160 k	1-244-726-11	1.6M	1-244-750-11
1.8	1-244-607-11	18	1-244-631-11	180			1-244-679-11				1-244-737-11		
2.0	1-244-608-11	20	1-244-632-11	200	1-244-656-11	2.0 k	1-244-680-11				1-244-728-11		
2.2	1-244-609-11	22	1-244-633-11	220	1-244-657-11	2.2k	1-244-681-11				1-244-729-11		
2.4	1-244-610-11	24	1-244-634-11	240	1-244-658-11	2.4k	1-244-682-11			1	1-244-730-11		
2.7	1-244-611-11	27	1-244-635-11	270	1-244-659-11	2.7 k	1-244-683-11	27 k	1-244-707-11	270 k	1-244-731-11	2.7M	1-244-755-11
3.0	1-244-612-11	30	1-244-636-11	300	1-244-660-11	3.0k	1-244-684-11	30 k	1-244-708-11	300 k	1-244-732-11	3.0M	1-244-756-11
3.3	1-244-613-11	33	1-244-637-11	330	1-244-661-11	3.3k	1-244-685-11	33 k	1-244-709-11	330 k	1-244-733-11	3.3M	1-244-757-11
3.6	1-244-614-11	36	1-244-638-11	360	1-244-662-11	3.6k	1-244-686-11	36 k	1-244-710-11	360 k	1-244-734-11	3.6M	1-244-758-11
3.9	1-244-615-11	39	1-244-639-11	390	1-244-663-11	3.9k	1-244-687-11	39 k	1-244-711-11	390 k	1-244-735-11	3.9M	1-244-759-11
4.3	1-244-616-11	43	1-244-640-11	430	1-244-664-11	4.3k	1-244-688-11	43 k	1-244-712-11	430 k	1-244-736-11	4.3M	1-244-760-11
4.7	1-244-617-11	47	1-244-641-11	470	1-244-665-11	4.7 k	1-244-689-11	47 k	1-244-713-11	470 k	1-244-737-11	4.7M	1-244-761-12
5.1	1-244-618-11	51	1-244-642-11	510	1-244-666-11	5.1k	1-244-690-11	51 k	1-244-714-11	510 k	1-244-738-11	5.1M	1-244-762-11
5.6	1-244-619-11	56	1-244-643-11	560	1-244-667-11	5.6k	1-244-691-11	56 k	1-244-715-11	560 k	1-244-739-11		
6.2	1-244-620-11	62	1-244-644-11	620	1-244-668-11	6.2k	1-244-692-11	62 k	1-244-716-11	620 k	1-244-740-11		
6.8	1-244-621-11	68	1-244-645-11	680	1-244-669-11	6.8 k	1-244-593-11	68 k	1-244-717-11	680 k	1-244-741-11		
7.5	1-244-622-11	75	1-244-646-11	750	1-244-670-11	7.5 k	1-244-694-11	75 k	1-244-718-11	750 k	1-244-742-11		
8.2	1-244-623-11	82	1-244-647-11	820	1-244-671-11	8.2k	1-244-695-11	82 k	1-244-719-11	820 k	1-244-743-11		
9.1	1-244-624-11	91	1-244-648-11	910	1-244-672-11	9.1 k	1-244-696-11	91 k	1-244-720-11	910 k	1-244-744-11		

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